





# Recommended printing settings

# **User Experience**

■ Beginner
▼ Expert
▼ Professional

Nozzle temperatur



240 - 275°C

#### **Printing speed**



36 - max. 40 mm/s

## Printing bed temperatur



80 - 90°C

#### Cabin temperatur



Printer with closed installation space required

## **Fixing**



"Heldt joodt kalt" First apply thin, let dry, then one thin 2nd coat.

Tensile strength
Impact resistance
Surface quality
No warping

Chemical resistance

••••

Wear

••00

Friction

••00

Elasticity

••00

••00

••00

••••

3D Printing up to 1000mm possible!

Do not hestitate to ask us!

Seeking for Solutions?

3dtribofilament.de